



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0490.005

DVS ZERT hereby certifies that the company

RYKO a.s.
Delnická 1408/29
Décin VI - Letná
405 02 Décin
Czech Republic

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 26.11.2019 until 30.10.2021

Düsseldorf, 26.11.2019
Place and date of issue

Dipl.-Ing. Srom
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1 1.2, 8 1.2/X120Mn12	t = 3 - 24 mm D = 51 - 203 mm t = 3 - 20 mm t = 10 - 40 mm	- - X120Mn12 (t = 3-10 mm)
131	21 22	t = 3 - 20 mm t = 3 - 12 mm	only RYKO a.s., Decin only RYKO a.s., Decin
135	1.1 1.2 1.3 8 8	t = 3 - 24 mm t = 3 - 20 mm t = 3 - 20 mm t = 3 - 20 mm t = 3 - 12 mm	- - BW FW BW
141	8	t = 1 - 5 mm D >= 13,5 mm	BW
311	1.1	t = 1.5 - 5 mm D >= 25 mm	-

Area of Application:

- New construction of assemblies and components for rail vehicles
- except design
- except purchasing of welded parts
- Classification level CL 1 according to DIN 27201-6 for repairing

Responsible Welding Coordinator(s):

Dipl.-Ing. Radovan Kehler (IWE) born: 19.07.1979

Deputy with equal rights:

Jaroslav Marsálek (IWT/Level A) born: 28.12.1975

Representative:

Jan Hlavác (IWT) born: 30.04.1986
Martin Soukup (Level B) born: 19.07.1988
Jiri Srajbr (IWP) born: 29.03.1971

Remarks:

repairing at other location:
Areal SYNTHOS Kralupy a.s., O. Wichterleho, 278 01 Kralupy nad Vltavou, CZ

registration ON EN15085:

DVSZERT/15085/CL1/490/1A1/15

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.